



Certificate No. 3284.01

## OPP LEVELING POLICY

Due to the nature and process of leveling during pickling, the following information is needed to ensure we are able to flatten the material when using the leveler. This policy was implemented to make sure we are setting up the leveler properly in order to provide you with the best possible result.

- In order to properly set the leveler we need to know the mechanical properties (yield, tensile and elongation). The accuracy of the yield is most important.
- By providing the yield strength, it allows us to properly set up the leveler to give an accurate starting point. If variations are seen from the reported yield during processing, adjustments can be made to the leveler to further help flatten the material.
- To achieve the highest capability from the leveler, the stretch and compression must go beyond the yield point of the material. Satisfactory results cannot be achieved if you do not penetrate the material enough to achieve flatness.
- If requested, due to not knowing the mechanical properties, we can cut a sample and test in our A2LA Accredited Lab for a minimal fee.
- If material is provided without the mechanical properties best effort is made but we cannot be responsible for the shape of the material.
- As with any type of material we can only flatten as the equipment and material will allow.

By providing and understanding the capability of the leveler, it allows us to perform the leveling process at the greatest ability of the leveler.

In reviewing the above, please sign below that you have reviewed and understand the leveling process. Please have this signed by an authorized representative who has to authority to approve this agreement. If any questions need answering please contact your Inside Sales Representative for further information.

\_\_\_\_\_  
Authorized Representative

\_\_\_\_\_  
Date

\_\_\_\_\_  
Print Name

\_\_\_\_\_  
Title

**SERVICE      INNOVATION      QUALITY      ISO 9001:2008 CERTIFIED**  
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